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**HO-HO-KUS, INC.**

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# Aerospace Clamps



## NAS1922 HOSE CLAMP FEATURES AND BENEFITS

- LIGHTWEIGHT DESIGN
- INSTALLATION REQUIRES SCREWDRIVER FOR -1 OR HEX SOCKET for -3
- MEETS OR EXCEEDS NAS1923 PROCUREMENT SPECIFICATION
- DFARS 252.225-7014 ALT 1 COMPLIANT MATERIAL
- 18-8 SERIES STAINLESS STEEL MATERIAL
- PASSIVATED FOR CORROSION RESISTANCE
- LOCKWIRE HOLE OPTION AVAILABLE

ØA DESIGN OPERATING RANGE

	MIN	MAX
NAS1922-0050	.43	.63
NAS1922-0075	.55	.87
NAS1922-0100	.71	1.10
NAS1922-0125	.94	1.42
NAS1922-0150	.98	1.77
NAS1922-0175	1.26	2.05
NAS1922-0200	1.57	2.36
NAS1922-0225	1.85	2.64
NAS1922-0275	2.44	3.23
NAS1922-0350	3.03	3.82
NAS1922-0400	3.62	4.41
NAS1922-0450	4.21	5.00
NAS1922-0525	4.80	5.59
NAS1922-0575	5.39	6.18
NAS1922-0625	5.98	6.77
NAS1922-0700	6.57	7.36
NAS1922-0750	7.17	7.95
NAS1922-0825	7.76	8.54
NAS1922-0875	8.35	9.13
NAS1922-0925	8.94	9.72
NAS1922-1000	9.53	10.31

- NAS1922-XXXX-1 = ROUND HEAD SLOTTED WORM SCREW
- NAS1922-XXXX-1H = ROUND HEAD W/ LOCKWIRE HOLE
- NAS1922-XXXX-1L = ROUND HEAD W/ LOCKWIRE HOLE, PASSIVATED & BLACK OXIDE COATING
- NAS1922-XXXX-1B = ROUND HEAD W/ NO HOLE, PASSIVATED & BLACK OXIDE COATING
- NAS1922-XXXX-3 = HEX HEAD SLOTTED WORM SCREW
- NAS1922-XXXX-3H = HEX HEAD W/ LOCKWIRE HOLE
- NAS1922-XXXX-3L = HEX HEAD W/ LOCKWIRE HOLE, PASSIVATED & BLACK OXIDE COATING
- NAS1922-XXXX-3B = HEX HEAD W/ NO HOLE, PASSIVATED & BLACK OXIDE COATING



## NAS1924 HOSE CLAMP FEATURES AND BENEFITS

- MINIMUM 60 in\*lbs OF TORQUE FOR EXTREME CLAMPING STRENGTH
- INTEGRAL LINER PROTECTS HOSE FROM SERRATIONS IN BAND
- MEETS OR EXCEEDS NAS1925 PROCUREMENT SPECIFICATION
- DFARS 252.225-7014 ALT 1 COMPLIANT MATERIAL
- EXTREMELY STRONG STAINLESS STEEL MATERIAL
- PASSIVATED FOR CORROSION RESISTANCE
- LOCKWIRE HOLE OPTION AVAILABLE

ØA DESIGN OPERATING RANGE

	MIN	MAX
NAS1924-22	.438	.625
NAS1924-24	.500	.688
NAS1924-26	.563	.750
NAS1924-30	.687	.875
NAS1924-34	.812	1.000
NAS1924-38	.937	1.125
NAS1924-44	.953	1.328
NAS1924-46	1.000	1.375
NAS1924-48	1.078	1.453
NAS1924-56	1.328	1.703
NAS1924-58	1.375	1.750
NAS1924-66	1.625	2.000
NAS1924-74	1.875	2.250
NAS1924-82	2.215	2.500
NAS1924-91	2.406	2.781
NAS1924-98	2.625	3.000
NAS1924-107	2.906	3.281
NAS1924-114	3.125	3.500

NAS1924-XX = HEX HEAD SLOTTED WORK SCREW

NAS1924-XXH = HEX HEAD W/ LOCKWIRE HOLE



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